



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4770-041
Job Sheet 178341



Part No: D4770-041

Job Qty: 4 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 17.04.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea		6/21/18	0.00	0.00	Start Up Large Fab-7		JBL 18-06-13
105	Cold Saw	4 pcs		6/21/18	0.00	0.20	Cold Saw		JBL 18-06-13
110	Autoweld 1	4 pcs		6/21/18	0.00	0.40	Automated welding		JBL 18-06-13
120	QC	4 pcs		6/21/18	0.00	0.00	QC9		JZ
130	QC	4 pcs		6/21/18	0.00	0.00	QC5		JZ
160	Packaging	4 pcs		6/21/18	0.00	0.00	Packaging3-2		JZ
170	QC21-SA	4 Ea		6/21/18	0.00	0.00	QC21		DAS 21 18-06-14

Part Op 105 - 1- CUT D4770-1 BLANKS AT 22.0"

Descriptions: 110 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- USE GRINDER TO CHAMFER END AS PER DWG . FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: 5024335

160 - ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	7.4000 ft (1.85 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M304B0.250x0.500	7	335	0

Part Specifications

Specifications could not be found.

Plex 5/30/18 9:51 AM dart.white.jesse

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Container No: S080849



Part: D4770-041

Job No: 178341

Serial No/Batch: S080849

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 06/13/18